

CARDBOARD BOXES

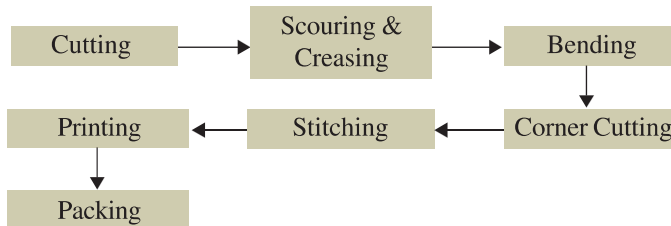


Production capacity/annum 150 Thousand Nos.

Production process

First the corrugated paperboard is prepared by corrugating kraft paper and pasting with another flat kraft paper. Once the board is ready, it is fed into rotary creasing and cutting machine. The trimmed and creased sheet is slotted.

Process flow chart



Machinery & equipment required

- Sheet cutting machine
- Rotary Scuring & Creasing machine.
- Bending machine
- Corner Cutting machine
- Stitching machine
- Heavy duty stapling machine
- Printing machine
- Miscellaneous Tools etc.

Raw material/consumables required

- Card Board Sheets
- Stitching wire
- Staples
- Glue etc.

Utilities required

| | | |
|----------------------------------|---|----------------|
| Power required (load) | : | 30 K.W. |
| Water required (per shift basis) | : | Normal Supply. |

Manpower required

| | | |
|-------------------|---|---------|
| Skilled Workers | : | 4 Nos. |
| Unskilled Workers | : | 10 Nos. |

Area required

| | | |
|--------------|---|--------------|
| Total Area | : | 200 Sq. Mtr. |
| Covered Area | : | 100 Sq. Mtr. |

Investment required

| | | |
|--------------------------------------------------------------------|-----|--------------|
| Machinery & Equipment | : } | ₹ 53.9 Lakhs |
| Working Capital for 3 Months (Raw material, utilities & salary) | | |