

AUTOMOBILE GUN METAL BUSHES



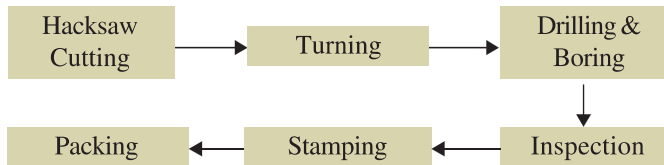
Production capacity/annum

1.5 Lakhs (Diff.Size)

Production process

Manufacturing process involves turning, drilling & boring etc. of gun metal bars to the required size.

Process flow chart



Machinery & equipment required

- Capstan Lathe 2
- Centre Lathe 2
- Power Hacksaw 1
- Drilling Machine 1
- Double Ended Bench Grinder 1
- Arbour Press 1 Set
- Measuring Instruments & Gauges

Raw material/consumables required per month basis

- Gun Metal Bar 7.4MT

Utilities required

- Power required (load) : 15KW
 Water required (per shift basis) : Normal Supply

Manpower required

| | | |
|--------------|---|--------|
| Manager | : | 1 No. |
| Office Staff | : | 1 No. |
| Supervisor | : | 1 No. |
| Skilled | : | 5 Nos. |
| Unskilled | : | 2 Nos. |

Area required

| | | |
|--------------|---|--------------|
| Total Area | : | 250 Sq. Mtr. |
| Covered Area | : | 200 Sq. Mtr. |

Investment required

| | | |
|--|---|-------------------------------------|
| Machinery & Equipment | : | ₹ 15.5 lakhs |
| Working Capital for 3 Months (Raw material, utilities & salary) | : | Depends on selection of products |